



INSTALLATION

INNER PRIMARY COVER for SOFTAILS 8398

PARTS INCLUDED

- 1 Inner Primary Front Cover
- 1 Inner Primary Rear Cover
- 1 Hardware Kit containing:
 - 1 1/4"-20 x 4-1/4" Socket Head Cap Screw
 - 1 1/4"-20 x 1-1/2" Socket Head Cap Screw
 - 3 Aluminum Locating Washers
 - 1 #10-24 High Crown Acorn Nut
 - 4 Hot Spots
- 1 Installation Instructions

Please read and understand entire instructions before starting installation.

THANK YOU FOR CHOOSING KÜRYAKYN!

IN ORDER TO PROTECT YOU AND OTHERS FROM POSSIBLE INJURY AND/OR PROPERTY DAMAGE OR LOSS, PLEASE PAY CLOSE ATTENTION TO ALL INSTRUCTIONS, WARNINGS, CAUTIONS AND ATTENTION NOTES REGARDING THE USE AND CARE OF THIS PRODUCT.

WARNING! THIS INDICATION ALERTS YOU TO THE FACT THAT IGNORING THE CONTENTS DESCRIBED HEREIN CAN RESULT IN POTENTIAL DEATH OR SERIOUS INJURY.

ATTENTION! This indication alerts you to the fact that ignoring the contents described herein may negatively affect product performance and functionality.

CAUTION! This indication alerts you to the fact that ignoring the contents described herein can result in potential injury or material damage.

TOOLS SUGGESTED

Set of Hex Wrenches, Set of Combination Wrenches, Torque Wrench (in/lbs) with Hex Sockets

STRICTLY OBSERVE THE FOLLOWING GUIDELINES IN ORDER TO USE THE PRODUCT PROPERLY AND AVOID POTENTIALLY DANGEROUS ACCIDENTS.

STEP 1 Read and understand all steps in the instructions before starting the installation. Park the motorcycle on a hard, level surface and turn off the ignition. Let cool.

WARNING! YOU WILL BE WORKING AROUND THE ENGINE AND EXHAUST SYSTEM DURING INSTALLATION. ENSURE THAT THE ENGINE AND EXHAUST SYSTEM HAVE FULLY COOLED TO PREVENT INJURY.

NOTE: The rear cover will not fit on FLSTC Springer Classic.

CUSTOMER SERVICE

877.370.3604 (toll free)

INSTALLATION QUESTIONS

techsupport@kuryakyn.com
or call 715.247.2983

LIMITED WARRANTY

Kuryakyn warrants that any Kuryakyn products sold hereunder, shall be free of defects in materials and workmanship for a period of one (1) year from the date of purchase by the consumer excepting the following provisions:

- Kuryakyn shall have no obligation in the event the customer is unable to provide a receipt showing the date the customer purchased the product(s).
 - The product must be properly installed, maintained and operated under normal conditions.
 - Kuryakyn makes no warranty, expressed or implied, with respect to any gold plated products.
 - Kuryakyn shall not be liable for any consequential and incidental damages, including labor and paint, resulting from failure of a Kuryakyn product, failure to deliver, delay in delivery, delivery in nonconforming condition, or for any breach of contract or duty between Kuryakyn and a customer.
- Kuryakyn products are often intended for use in specific applications. Kuryakyn makes no warranty if a Kuryakyn product is used in applications other than intended.
- Kuryakyn electrical products are warranted for one (1) year from the date of purchase by the consumer. L.E.D.'S contained in components of Kuryakyn products will be warranted for defects in materials and workmanship for 3 years from the date of purchase where as all other components shall be warranted for one(1) year. This includes, but is not limited to; control modules, wiring, chrome & other components.

• Kuryakyn makes no warranty of any kind in regard to other manufacturer's products distributed by Kuryakyn. Kuryakyn will pass on all warranties made by the manufacturer and where possible, will expedite the claim on behalf of the customer, but ultimately, responsibility for disposition of the warranty claim lies with the manufacturer.

ABOUT OUR CATALOG

For purchasing Kuryakyn® products, you can receive a complete catalog free of charge. Send the Proof-of-Purchase below with your address to: Kuryakyn, P.O. Box 339, Somerset, WI 54025. Please indicate either Accessories Catalog for Harley-Davidson® or GL & Metric Cruisers.

Be sure to ask your local dealer about other Kuryakyn® products, the motorcycle parts and accessories designed for riders by riders.

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STEP 2 Remove the stock fasteners shown in PIC.1; the one marked "A" will be re-used.

STEP 3 Install the stock fastener in the rear cover. Place an aluminum locating washer over the protruding end of the fastener (FIG 1); ensure that the round side of the washer is facing toward the hole in the primary chain case.

STEP 4 Slide the rear inner primary cover into place and loosely secure it with the stock fastener.

STEP 5 Position the front cover over the rear cover; ensure that the hole in the front cover fits over the threaded stud in the rear cover, see PIC.2.

STEP 6 Install the included 1/4"-20 x 1.5" and 1/4"-20 x 5" fasteners in the front cover. Place an aluminum locating washer over the protruding end of each 1/4"-20 fastener (FIG 1); ensure that the round side of the washer is facing toward the hole in the primary chain case.

STEP 7 Secure the covers together with the included acorn nut; leave the nut finger tight for now.

NOTE: Ensure that the covers are properly aligned and that they do not interfere with the shift linkage.

STEP 8 Torque all three of the Socket Head Cap Screws to 108-120 in-lbs.

STEP 9 Tighten the acorn nut.

STEP 10 Push the Hot Spots into the four screw heads shown in PIC.3.

STEP 11 Ensure proper clearance of moving parts before operating the motorcycle.

CAUTION! Ensure that the installation of this product does not interfere with the proper operation of the motorcycle before riding.

ATTENTION! It is the installer's responsibility to ensure that all of the fasteners (including pre-assembled) are tightened before operation of the motorcycle. Küryakyn will not issue a warranty on components lost due to improper installation. Periodic maintenance may be required.

