

# 582-31-32 Dyna Fat Cat 2:1 2012-2014

582-31F	Dyna Fat Cat	2012-2013	2:1 Black Louvered Baffle
582-31FBQ	Dyna Fat Cat	2012-2013	2:1 Black Perforated Wrapped Baffle
582-32F	Dyna Fat Cat	2012-2013	2:1 Chrome Louvered Baffle
582-32FBQ	Dyna Fat Cat	2012-2013	2:1 Chrome Perforated Wrapped Baffle



2-5/16 18 Flange Nut

2-3/8 16 Flange Nut

1-OD  $\frac{3}{4}$  ID  $\frac{5}{16}$  w  $\frac{1}{2}$  Spacer

2 Exhaust Gaskets



1-Bracket

2012-2014 same

**2006-2011 Harley Davidson Dyna All Models 2:1  
And Dyna Fat Bob  
Full System Install Instructions**

Step 1) Remove old exhaust system from the bike including the stock exhaust bracket DO NOT REMOVE STUDS but remove exhaust gasket.

Step2) Loosen right side foot peg bolt (this step allows new pipe to go on smoothly.

Step 3) Install new head pipes using included gaskets leaving loose at head.

Step 4) Slip on new muffler over collector leaving loose, turn muffler to put bolt's at 8 o'clock.

Step 5) Slide new bracket onto bolts hand tighten.

Step 6) Install and tighten nuts to bottom of muffler.

Step 7) Loosely Tighten up all other bolts in order back to front and then Tighten from front to back. Don't forget to tighten the bolt on the foot peg.

**THANK YOU FOR CHOOSING  
D&D PERFORMANCE EXHAUST SYSTEMS  
Style & Performance NO COMPROMISE  
[www.danddexhaust.com](http://www.danddexhaust.com)**

# **D&D Performance Enterprises**

## **CRITICAL INSTALLATION NOTES:**

- 1) Torque for the muffler clamp to the collector is 150 in lbs or 12.5 ft lbs.  
This torque is critical to insure the muffler stays in place.  
Use a torque wrench.**
- 2) If you are not going to use the O2 sensors in these head pipes, remove the plugs  
from the head pipe and clean off the anti seize. Use red lock tight and reinstall to  
prevent them from falling out.**

## **D&D Performance Exhaust**

Due to slight differences in rear mounts the use of additional spacers and bolts may be required. To check your pipes for proper alignment, install pipes without bolting up the rear mounts. Step to the rear of the bike and raise or lower until it is visually aligned. Then determine if the additional spacers are needed. Install spacers and bolts as necessary. The spacers along with longer bolts are supplied with your pipes.

**D&D Performance Enterprises**  
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## Warranty on Chrome

We take every step and precaution to produce a perfect Chrome Finish. All of our Exhaust Systems are hand polished, double nickel and chrome plated. However, consistent perfect Chrome finishes are not possible without two or three hand polished copper base layers. While this may sound good it is cost prohibitive to the point of double the price or more.

In the real world, if you ride your Bike, all of this would be lost in a couple of weeks and you would be out several hundred Dollars for nothing.

All of our Systems are inspected to meet our criteria as follows:

- Visual inspection from the aspect of the System installed on the Bike. Imperfections that are visible at a few inches under fluorescent lighting disappear when standing next to your Bike.
- Specks and scratches on the bottom, inside, or anywhere they do not show are disregarded.
- Peeling chrome is a defect and is rejected.
- Discoloration in a visible area is rejected.

It is always possible for a rejectable defect to slip through inspection. We apologize if this has happened to you. Please follow these steps in order for us to process your warranty claim. Be aware that peeling chrome or a mechanical failure are the only qualifying defects after a system has been installed

1. Call or email for a RMA number; must be on carton.
2. Circle the defect with felt tip marker.
3. Package the System carefully; if it incurs shipping damage we will not be able to make a fair determination of your warranty claim.
4. Only peeling chrome or a mechanical failure will qualify for warranty after a system has been installed.

**YOU MAY EXPERIENCE SOME  
DISCOLORATION DURING THE  
BREAK-IN PERIOD OF YOUR CHROME.  
IT IS IMPORTANT TO REMOVE IT WITH  
A GOOD METAL POLISH LIKE  
“SEMICHROME” AS SOON AS POSSIBLE  
UNTIL THE CHROME IS SEASONED  
AND THE DISCOLORATION NO LONGER  
APPEARS.**



**D&D PERFORMANCE ENTERPRISES INC.**

2923 Edith Lane  
Fort Worth, TX 76117

## ONE YEAR CONDITIONAL WARRANTY

D&D Performance Enterprises Inc. backs this, and all, D&D products with a One Year Conditional Warranty under the following conditions:

- Warranty period starts at date of purchase by end-user.
- The system must have been installed using the Installation Instructions provided with this system.
- The system must not be crash-damaged; the silencer bracket must not have been moved; the system must not have been misused or improperly maintained.
- Warranty does not cover carbon fiber discoloration, or rust.
- All warranty claims must be made directly to D&D Performance Enterprises Inc. by first calling our tech line (817) 834-0996 for authorization and instructions.
- All warranty claims must be accompanied by a purchase receipt; no exceptions will be made.