TECHMOUNT
Instructions: BMW   R1200GS Light Bar
Part# 51003

1. Remove the frame clamps from the lower mount bar by removing the (2) two button head bolts using the supplied 5mm allen wrench.
2. Position the two haves of the frame clamps onto the sub-frame just behind the oil cooler with the socket head bolts facing toward the rear of the bike. Do not tighten the clamps fully.
3. Re-install the button head bolts and lock washers from step (1.) Center the bar (left to right) on the bike and snug the button head bolts.
4. With the bar centered now tighten the frame clamps fully then tighten the lower bolts fully.
5. Adjustments for level are made by loosing the frame clamps.

The TECHMOUNT Light Bar is designed for mounting PIAA brand driving and fog lamps as shown above. The Light Bar attaches to the small (.600") frame tube directly behind the oil cooler on a 2005 BMW R1200GS. This frame tube run parallel to the oil cooler and provides a solid mounting location. During installation please take care not to contact the oil cooler fins as they are easily damaged. It is OK for the lower portion of the Light Bar to contact the frame of the oil cooler.