

# 557-12F Slip-on Bolt Kit

557-12F Thunderbird 10-15 45 Degree Cut

Use Triumph Download # 020363

Uses stock hardware

D&D Performance Enterprises

2923 Edith lane

Ft.Worth, Texas 76117

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### **2010 Triumph Thunderbird Slip-ons**

#### **557-12**

1. Disconnect battery. Negative terminal first.
2. Remove the stock mufflers. Retain the heatshields and mounting hardware as they will be reused.
3. Remove the muffler gaskets if attached to the headpipe. These are not necessary with the D&D mufflers.
4. Open package and inspect the system. No warranty for cosmetic blemishes after the system is installed.
5. Install new D&D mufflers using the stock mounting hardware. Make sure the supplied clamps are even with the end of the muffler.
6. Tighten rear muffler mounts.
7. Tighten clamps to 150 in.lbs.
8. Replace stock heatshields.
9. Clean mufflers with glass cleaner to remove all oil and fingerprints.
10. Reconnect battery.
11. Install Triumph download #020363
12. Start motorcycle and check for leaks.

**D&D Performance Enterprises**  
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## Warranty on Chrome

We take every step and precaution to produce a perfect Chrome Finish. All of our Exhaust Systems are hand polished, double nickel and chrome plated. However, consistent perfect Chrome finishes are not possible without two or three hand polished copper base layers. While this may sound good it is cost prohibitive to the point of double the price or more.

In the real world, if you ride your Bike, all of this would be lost in a couple of weeks and you would be out several hundred Dollars for nothing.

All of our Systems are inspected to meet our criteria as follows:

- Visual inspection from the aspect of the System installed on the Bike. Imperfections that are visible at a few inches under fluorescent lighting disappear when standing next to your Bike.
- Specks and scratches on the bottom, inside, or anywhere they do not show are disregarded.
- Peeling chrome is a defect and is rejected.
- Discoloration in a visible area is rejected.

It is always possible for a rejectable defect to slip through inspection. We apologize if this has happened to you. Please follow these steps in order for us to process your warranty claim. Be aware that peeling chrome or a mechanical failure are the only qualifying defects after a system has been installed

1. Call or email for a RMA number; must be on carton.
2. Circle the defect with felt tip marker.
3. Package the System carefully; if it incurs shipping damage we will not be able to make a fair determination of your warranty claim.
4. Only peeling chrome or a mechanical failure will qualify for warranty after a system has been installed.

**D&D PERFORMANCE ENTERPRISES INC.**  
2923 Edith Lane  
Fort Worth, TX 76117

## ONE YEAR CONDITIONAL WARRANTY

D&D Performance Enterprises Inc. backs this, and all, D&D products with a One Year Conditional Warranty under the following conditions:

- Warranty period starts at date of purchase by end-user.
- The system must have been installed using the Installation Instructions provided with this system.
- The system must not be crash-damaged; the silencer bracket must not have been moved; the system must not have been misused or improperly maintained.
- Warranty does not cover carbon fiber discoloration, or rust.
- All warranty claims must be made directly to D&D Performance Enterprises Inc. by first calling our tech line (817) 834-0996 for authorization and instructions.
- All warranty claims must be accompanied by a purchase receipt; no exceptions will be made.

**YOU MAY EXPERIENCE SOME  
DISCOLORATION DURING THE  
BREAK-IN PERIOD OF YOUR CHROME.  
IT IS IMPORTANT TO REMOVE IT WITH  
A GOOD METAL POLISH LIKE  
“SEMICHROME” AS SOON AS POSSIBLE  
UNTIL THE CHROME IS SEASONED  
AND THE DISCOLORATION NO LONGER  
APPEARS.**

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