

D&D Performance Race Exhaust 2005-2008 CRF 450

AMA Pro Flat Track Hi - Pipe.

586-26 A, B, C

1. Remove existing exhaust system
2. Open box and inspect system (No warranty for cosmetics after installation).
3. Install the head pipe using factory hardware. Do not tighten at this time.
4. Install mid-pipe making sure the clamp is accessible and the clamp opening is not over a notch. Do not tighten at this time.
5. Install the muffler using the supplied muffler hanger, bracket, button head bolt and aluminum spacer. The bracket mounts to the frame. Spacer is to be located between the hanger and the bracket. Do not tighten at this time.
6. Check exhaust alignment; make sure the mid-pipe is not touching the shock.
7. Tighten starting at the head and working your way back, checking alignment as you go.
8. Clamps are to be tightened to 120 in. lbs.
9. Clean the entire system with glass cleaner to remove any grease and fingerprints.
10. Start the bike and check for leaks.