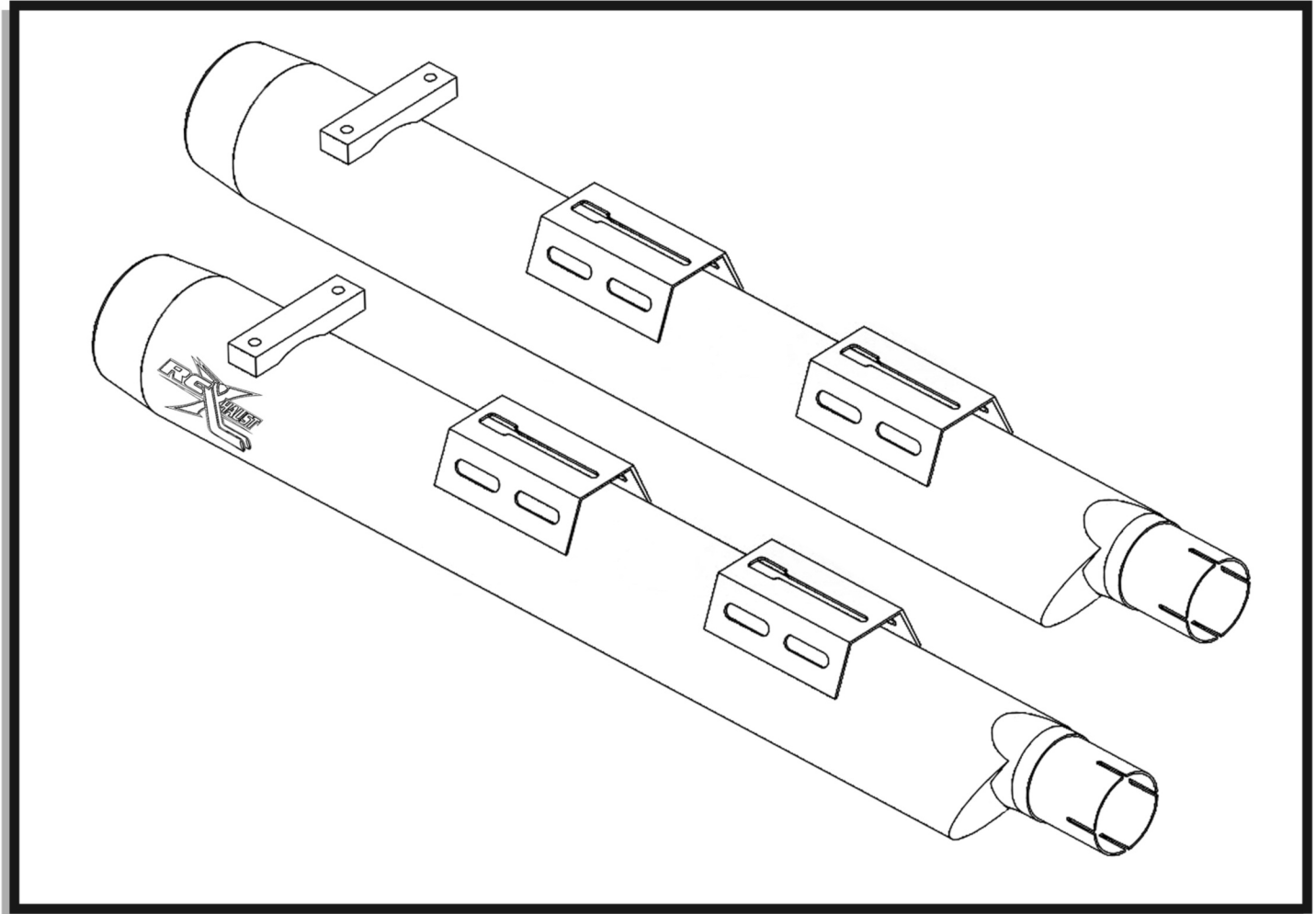




RCX 108C, 108B

4.0" SLIP-ON EXHAUST

2010 & UP Victory Cross Road, Cross Country



PARTS INCLUDED

Ref.	Part Number	Description	Qty
1)	RCX-CAN108LC	Muffler Assembly, Left	1
2)	RCX-CAN108RC	Muffler Assembly, Right	1
3)	F04-00-LOCK	1/4 Lock Washer	2
4)	F04-20-04BHC	Screw, 1/4-20x1/2 BHCS CHROME	2

WARRANTY

RCX Exhaust products are warranted against defects in material and workmanship for a period of 90 days from the date of original purchase. This warranty is limited to the repair or replacement of a RCX Exhaust product proven to be defective from normal use. This warranty does not cover any RCX Exhaust product subject to abuse, misuse, improper installation or modification.



373 Mitch McConnell Way • Bowling Green, Kentucky 42101 • 1-800-360-0915

fax: 270-842-9527 • email: rcc@rccomponents.com

www.rccomponents.com



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NOTE

RCX exhaust systems may not meet EPA and/or carb emissions in the State of California or other States with similar emission control restrictions. End user of product shall determine acceptable use in compliance with local and federal laws. User of product assumes all risk and financial obligations in violation of such regulations as a result of vehicle inspections or emission tests.

REMOVAL INSTRUCTIONS

1. Remove saddlebags.(refer to owner's manual for saddlebag removal)
2. Remove the two rear 13mm hex head bolts that attach the mufflers to the support brackets.
(These hex head bolts will be reused when installing the new RCX mufflers)
3. Remove the two 10mm bolts that attach the front of the muffler to the support bracket.
4. Remove the spacer plate and nut plate from the front muffler mount. (These will be reused when installing the new RCX mufflers)
5. Remove front heat shield clamp that is located at the muffler inlet.
6. Loosen both exhaust clamps that secure the mufflers to the head pipe.
7. Remove the two rubber pads from each muffler. (These will be reused when installing the new RCX mufflers)
8. Carefully remove the mufflers by sliding them off each head pipe.
9. Remove the stock exhaust clamps from the front end of each muffler. (These will be reused when installing the new RCX mufflers.

INSTALLATION INSTRUCTIONS

1. Remove mufflers from packaging and place on a blanket or any non abrasive surface.
2. Slide on stock exhaust clamps onto the front end of each muffler. NOTE: Position the exhaust clamp so that you can get to the nut after installation.
3. Carefully slide mufflers onto the head pipes.
4. Attach the rubber pads to the mounting brackets on each muffler.
5. Install the rear 13mm hex head bolts to attach the mufflers to the muffler support brackets.
NOTE: Do not fully tighten, draw muffler level with bracket.
6. Insert the spacer plate between the front muffler mount and support bracket on each muffler
7. Insert the nut plate inside of the front muffler mount and position to where all mounting holes are in alignment.
8. Insert the 10mm bolts through the front support brackets and spacer plates.
9. Thread 10mm bolts into the nut plate to secure the front muffler mount to the support bracket.
10. Tighten the exhaust clamps that secure the mufflers to the head pipes.
11. Tighten the factory hex head bolts that secure the muffler to the support brackets.
12. Be sure to check and tighten all hardware before starting the motorcycle.

NOTE: When installing a new set of chrome mufflers, make sure your hands are clean and free of oil.
After installation, thoroughly clean pipes with a soft cloth and cleaning solution
(chrome wax/polish, glass cleaner, etc.) that will leave no residue before starting the motorcycle.



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