



Handlebars for the long haul

2006-2008 Triumph Daytona 675
Installation Instructions – Part # TS675 (Page 1)

42mm taller * 1" wider

WARNING: IMPROPER INSTALLATION COULD RESULT IN SERIOUS INJURY OR DEATH.

HAVE A QUALIFIED MECHANIC INSTALL YOUR HELIBARS®.

Please note that the bars are clearly marked. Engraved with TS675L for the left bar and TS675R for the right bar

The new TracStar is a direct bolt on replacement for the stock factory clip-ons on 2006-07 Daytona 675s. No modifications are required for installation and all cables, hydraulic lines and wire looms remain in the stock locations.

1. Remove bar end damper weights. The tool shown in **photo 1** is ideal for holding smooth surfaces and is available at Sears. Use a 3mm hex drive to remove damper screw.
2. Remove the two 5mm socket head cap screws that position and hold the bars to the bottom of the triple clamp. See **photo 2**. Use a 4mm hex drive.
3. Remove the top triple clamp. Loosen the two fork tube pinch bolts. It is not necessary to remove them, just make sure they're very loose. Loosen and remove the steering stem nut. Use a 38mm (1 1/2") socket. Place the triple clamp on a rag in front of the fork tubes.
4. Remove front brake reservoir from factory bracket. Loosen and remove bolt and lock nut. They will be re-used but the factory mount should be stored with the right handlebar.
5. Remove the right factory clip-on:
 - a. Remove the cap clamp that holds master cylinder to the bar. Remove from bar and rest on a rag.
 - b. Loosen the two screws that clamp the throttle housing enough to let it move freely
 - c. Hold the throttle cables up and remove the two screws and cover that hold the right control housing in place. Remove from right bar (see **photo 3**).
 - d. Loosen right bar fork tube pinch bolt. Use a 6mm hex drive. Slide up fork tube and withdraw the stock bar from throttle housing.
6. Install the right TracStar clip-on. (The right bar has the reservoir mount attached in shipping).
 - a. Remove the screw, washer and the reservoir mount before installing. Set them aside for now. This is necessary because the mount blocks the TracStars' fork clamping pinch bolts.
 - b. Slide the throttle housing onto the right TracStar clip-on until it is flush with the end of the handlebar, place over the fork tube and slide it down so there is more than 1" of fork tube above the top of the TracStar fork clamp. Leave the throttle housing loose for now and install right side control housing, cover and two screws. Reverse step 5c (above) to install.

(Continued)

2006-2008 Triumph Daytona 675

Installation Instructions – Part # TS675 (Page 2)

c. Carefully re-mount front brake master cylinder so as not to scratch surface of bar tube. Notice the clamping cap has an up mark. Install both 6mm screws, but only lightly tighten the top screw only.

7. Left side stock handlebar removal:

- a. Remove clutch lever clamp mounting screws. Set on rag.
- b. Remove the two screws that hold the left side control housing halves together. Notice that the forward screw is longer.
- c. Loosen left bar clamping pinch bolt and remove from the fork tube. Remove left grip (use a small screw driver under the grip and pour a small amount of rubbing alcohol into the space to break seal, then twist to remove).

8. Install the left side TracStar HeliBar:

- a. Slide down over the fork tube and leave over 1" of fork tube above bar clamp top surface. Install clutch lever and switch housing.
- b. Position triple clamp over fork tubes and stem and carefully slide down until fully seated. It may be helpful to pull the bike over to the right on the side stand to take some of the bind out of the front end and align the forks and steering stem. Install the steering stem nut and lightly hand tighten. Torque the two triple clamp fork pinch bolts to 12 ft. lbs. Turn the forks carefully (because the bars are loose) to the full right steering stop. Torque the steering stem nut to 66 ft lbs. (90 newton metres).
- c. Pull both left and right bars up until they contact the bottom of the top triple clamp. Install the two clip-on locating screws and put some forward pressure on the bars as you tighten the two screws. (Refer to **photo 2**).
- d. Torque the two TracStar fork clamp pinch bolts to 12 ft. lbs.

9. Install front brake reservoir:

- a. Position reservoir bracket provided as shown in **photo 4**. Install the factory bolt and lock nut and lightly tighten.
- b. Position the reservoir bracket over the threaded mounting boss and remember to place the washer over the socket head cap screw before inserting into bracket. Refer to **photo 5**. Rotate the reservoir until the top cover is level (sitting on bike). Carefully tighten.

10. Fine tune TracStar HeliBars:

- a. Adjust the front brake lever. It should be close to the stock angle when adjusted. Tighten the top screw first then the bottom screw.
- b. Adjust clutch lever to match front brake lever and tighten. Install left grip with rubbing alcohol as lubricant. Allow time for the alcohol to dry or use compressed air. Leave a 1/8" gap between the grip and the left control housing.
- c. Install damper weights with the stainless steel spacers (large washers) and tighten. Refer to **photo 6** which shows the washer in place. Make sure the washer doesn't slide out of place when installing damper weight.
- d. Leave a bit of clearance between the right damper weight and the end of the throttle grip and tighten the two throttle housing screws.

Check all work performed and confirm that all Torque Specs on critical hardware have been verified. Double Check all controls for tightness. Go lock to lock and check for hand clearances between fuel tank and fairing. Start machine in neutral, go lock to lock and make sure that the RPMs remain at idle. Also ensure that the throttle returns to its stop in both positions. See CAUTIONS on Page 1.

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2006-2008 Triumph Daytona 675
Installation Instructions – Part # TS675 (Page 3)

**!! CAUTION!! BARS MUST BE TORQUED TO SPECIFIED VALUES. THEY MUST NOT BE OVERTORQUED.
OVERTIGHTENED HARDWARE CAN LOSE INTEGRITY.**

For questions regarding installation please call 1-800-859-4642.

**HELI MODIFIED, INC. ASSUMES NO LIABILITY FOR ANY INJURY OR LOSS OF PROPERTY WHICH MAY RESULT IN
IMPROPER USE OF ANY HELIBARS.**

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TS675 TracStar™ Heli Bars® Installation Photos



PHOTO 1



PHOTO 2



PHOTO 3



PHOTO 4



PHOTO 5



PHOTO 6